



Tolerance classification converting

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|---------------------|----------|-------------------|----------|
| Date of publication | 5-9-2008 | Revision | 1 |
| Page / of | 1/1 | Last publication | 1-2-2015 |
| Autor | TSN | First publication | 5-9-2008 |

This tolerance schedule is for materials en products with the following standards

*DIN 7715 / P: Flat & converting products
ISO 3302 / L: The lengths of the profiles, strips, bars etc.*

DIN 7715 Klasse P:

| Size (mm) | | P1 | P2 | P3 |
|-----------|-------|-----------------|------------|-----|
| From | t/m | plus/minus (mm) | | |
| 0,0 | 1,6 | 0,2 | 0,2 | 0,4 |
| 1,6 | 4,0 | 0,2 | 0,3 | 0,4 |
| 4,0 | 6,3 | 0,2 | 0,4 | 0,5 |
| 6,3 | 10,0 | 0,3 | 0,5 | 0,6 |
| 10,0 | 25,0 | 0,3 | 0,6 | 0,8 |
| 25,0 | 40,0 | 0,4 | 0,8 | 1,0 |
| 40,0 | 63,0 | 0,5 | 1,0 | 1,5 |
| 63,0 | 100,0 | 0,6 | 1,2 | 2,0 |
| 100,0 | 160,0 | 0,8 | 1,4 | 2,5 |
| 160,0 | 250,0 | 1,0 | 1,6 | 3,0 |
| 250,0 | 400,0 | 1,6 | 2,5 | 5,0 |
| >400,0 | | plus/minus (%) | | |
| | | 0,5 | 0,8 | 1,5 |

ISO3302 Klasse L:

| Size (mm) | | L1 | L2 | L3 |
|-----------|--------|-----------------|-------------|------|
| From | t/m | plus/minus (mm) | | |
| 0,0 | 40,0 | 0,7 | 1,0 | 1,6 |
| 40,0 | 63,0 | 0,8 | 1,3 | 2,0 |
| 63,0 | 100,0 | 1,0 | 1,6 | 2,5 |
| 100,0 | 160,0 | 1,3 | 2,0 | 3,2 |
| 160,0 | 250,0 | 1,6 | 2,5 | 4,0 |
| 250,0 | 400,0 | 2,0 | 3,2 | 5,0 |
| 400,0 | 630,0 | 2,5 | 4,0 | 6,3 |
| 630,0 | 1000,0 | 3,2 | 5,0 | 10,0 |
| 1000,0 | 1600,0 | 4,0 | 6,3 | 12,5 |
| 1600,0 | 2500,0 | 5,0 | 10,0 | 16,0 |
| 2500,0 | 4000,0 | 6,3 | 12,5 | 20,0 |
| >4000 | | plus/minus (%) | | |
| | | 0,16 | 0,32 | 0,50 |

According our standard

AID-T001_050908